



#### DESCRIPTION

Metalworking Coolant and Lube contains no silicone or sulfur, making it ideal for use on all ferrous and non-ferrous metals. When diluted, the clear solution gives operators an unobstructed view of the work piece while the corrosion inhibitors protect pieces from flash rusting.

Wash thoroughly after handling. Wear eye protection, protective clothing, protective gloves.

**IF ON SKIN:** Wash with plenty of soap and water. Take off contaminated clothing and wash it before reuse. **If skin irritation occurs:** Get medical advice/attention. **IF IN EYES:** Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. **If eye irritation persists:** Get medical advice/attention.

**WARNING:** This product can expose you to diethanolamine, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

#### DISPOSAL

Offer empty container for recycling. If recycling is not available, discard container in trash.

*For industrial and commercial use only.  
For additional information, see Safety Data Sheet.*

# TOTAL SOLUTIONS<sup>®</sup>

SPECIALTY PRODUCTS

## METALWORKING COOLANT & LUBE

For Cutting, Grinding, Drilling and Tapping

- USE WITH BOTH FERROUS AND NON-FERROUS METALS

### WARNING

Causes skin irritation.

Causes serious eye irritation.

KEEP OUT OF REACH OF CHILDREN

**NET CONTENTS:** One Gallon (128 fl. oz.)

Manufactured By: Total Solutions<sup>®</sup>  
PO Box 240014 • Milwaukee, WI 53224 • 1-800-743-6417

#### DIRECTIONS

Drain reservoirs of previous lubricating solution and flush out with clean water.

Fill reservoir with water.

Add Metalworking Coolant and Lube at dilution rates suggested in the following chart:

Light Duty Operations 30 to 1  
Standard Operations 20 to 1  
Heavy Duty Operations 10 to 1

Frequently monitor tool surface temperature to ensure proper dilution for particular operation.

#### NFPA<sup>®</sup> RATINGS

Health: 1; Flammability: 1; Reactivity: 0

#### CONTAINS/CAS NUMBER:

Water/7732-18-5; Triethanolamine/102-71-6; Modified Polyaklylene Glycol/Trade Secret; Boric Acid Amine Salt/Confidential; Diethanolamine/111-42-2; Ethanolamine/141-43-5



Please Recycle.

0303.040918